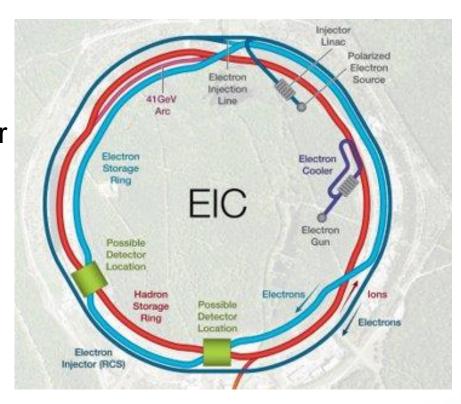


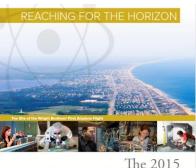
### **Outline**

- Requirements
- Scope and design Overview
- Recent Progress on Accelerator
   Global accelerator design,
   beam interaction,
   polarization,
   strong hadron cooling
- Progress on accelerator R&D Vacuum, SC RF, SC IR magnets
- Summary

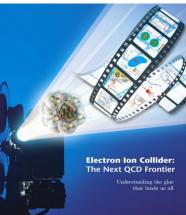


# Requirements

- EIC Design Goals
  - o High Luminosity: L=(0.1-1)·10<sup>34</sup>cm<sup>-2</sup>sec<sup>-1</sup>, need 10 -100 fb<sup>-1</sup>
  - Collisions of highly polarized e and p (and light ion) beams with flexible bunch by bunch spin patterns: 70%
  - Large range of center of mass energies: E<sub>cm</sub> = (20-140) GeV
  - Large range of Ion Species: Protons Uranium
  - Ensure Accommodation of a second IR
  - Large detector acceptance
  - Good background conditions (hadron particle loss and synchrotron radiation in the IR)
- Goals match or exceed requirements of Long-Range Plan & EIC White Paper, endorsed by NAS
- EIC Design meets or exceeds goals and requirements



The 2015 LONG RANGE PLAN for NUCLEAR SCIENCE





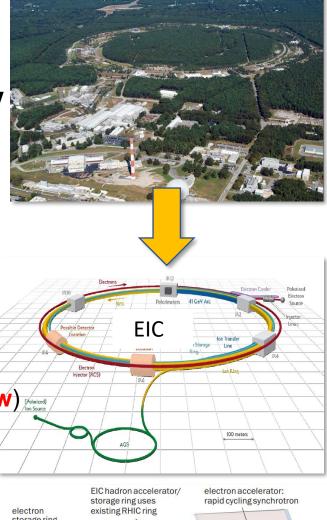
### **EIC** Design Overview

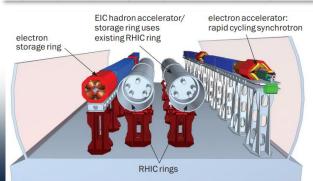
Design based on **existing RHIC Complex** RHIC is well maintained, operating at its peak

Hadron storage Ring (RHIC Rings) 40-275 GeV

(existing)

- 1160 bunches, 1A beam current (3x RHIC)
- o bright vertical beam emittance 1.5 nm
- strong cooling (coherent electron cooling)
- Electron storage ring 2.5–18 GeV (new)
  - o many bunches,
  - o large beam current, 2.5 A → 9 MW S.R. power
  - o S.C. RF cavities
  - Need to inject polarized bunches
- Electron rapid cycling synchrotron 0.4- 18GeV (new)
  - o 1-2 Hz
  - Spin transparent due to high periodicity
- High luminosity interaction region(s) (new)
  - $\circ$  L =  $10^{34}$  cm<sup>-2</sup>s<sup>-1</sup>
  - Superconducting magnets
  - 25 mrad Crossing angle with crab cavities
  - Spin Rotators (longitudinal spin)
  - Forward hadron instrumentation





## EIC CDR Parameters for E<sub>cm</sub> and Luminosity

	Electrons	Protons
Beam energies	2.5 - 18 GeV	41- 275 GeV
Center of mass energy range	E <sub>Cm</sub> = 20-140 GeV	

	Electrons	Protons
Beam energies	10 GeV	275 GeV
Center of mass energy	E <sub>Cm</sub> = 105 GeV	
number of bunches	nb =1160	
crossing angle	25 mrad	
Bunch Charge	1.7·10 <sup>11</sup> e	0.7·10 <sup>11</sup> e
Total beam current	2.5 A	1 A
Beam emittance, horizontal	20 nm	9.5 nm
Beam emittance, vertical	1.2 nm	1.5 nm
β- function at IP, horizontal	43 cm	90 cm
$\beta$ - function at IP, vertical	5 cm	4 cm
Beam-beam tuneshift, horizontal	0.073	0.014
Beam-beam tuneshift, vertical	0.1	0.007
Luminosity at E <sub>cm</sub> = 105 Gev	1·10 <sup>34</sup> cm <sup>-2</sup> s <sup>-1</sup>	

# **Luminosity Optimization**

Luminosity = 
$$f_{rev} \cdot n_b \cdot N_{eb} \cdot N_{hb} / (4\pi \cdot \sigma_x \cdot \sigma_y)$$
  
=  $I_h \cdot I_e / (4\pi \cdot e^2 \cdot f_{rev} \cdot n_b \cdot \sigma_x \cdot \sigma_y)$   $\sigma_{y,y} = \sqrt{\varepsilon_{x,y} \beta_{x,y}}$ 

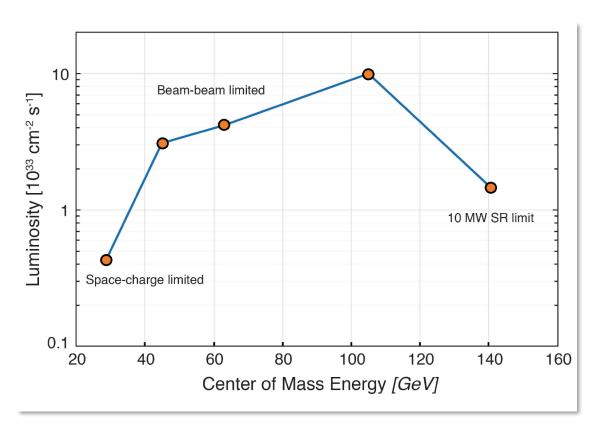
Beam currents limited (SR, Cryo load) always make s large as possible

Minimize number of bunches to the extent beam dynamics allows

**However**, stronger bunches means strong beam-beam interaction Beam-beam interaction strength  $\xi_{h,e} \sim N_{h,e} / (\epsilon_{h,e} \cdot (\sigma_x + \sigma_y))$  Thus, with high  $N_{h,e}$  thus small  $n_b$ , need to increase emittances, and the luminosity is unchanged What is the advantage?

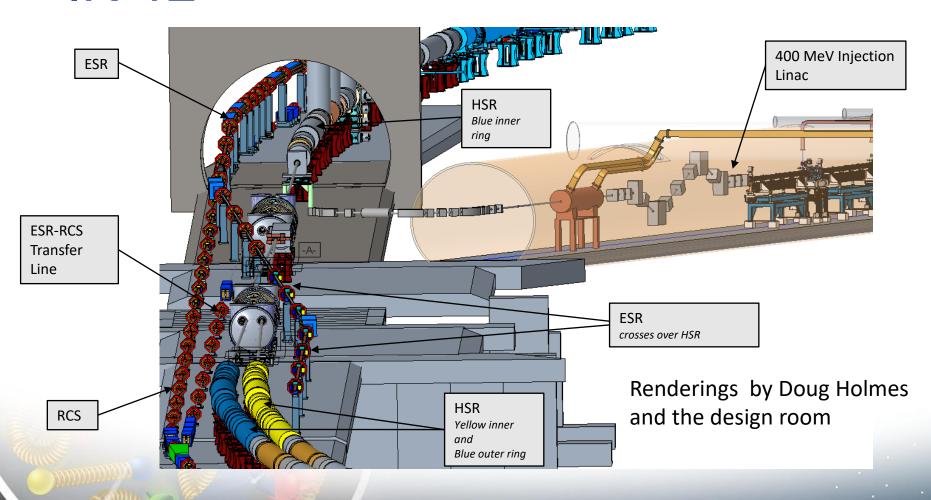
Emittance can be relatively large and that reduces the demand on keeping it small by strong hadron, which is more than desirable

## Luminosity vs. CM Energy



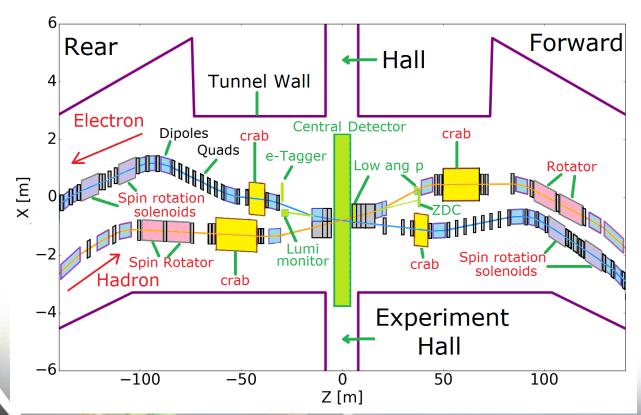
- Parameter and IR optimization at 105 GeV center-of-mass energy
- Optimization yields  $10^{34} cm^{-2} sec^{-1}$  luminosity at 105 GeV

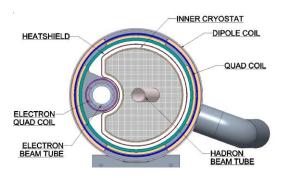
## **IR-12**

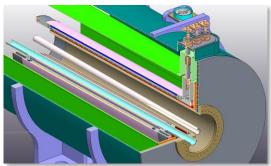


#### **Interaction Region**

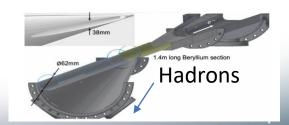
- 25 mrad crossing angle
- Superconducting final focus magnets
- Crab cavities
- Spin rotators
- Large acceptance for forward scattered hadrons











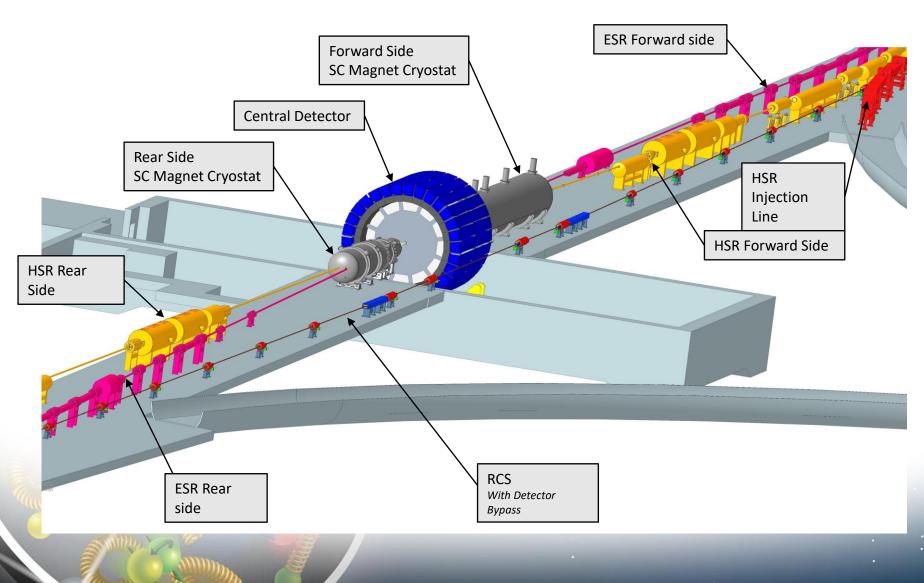
### Beam-Beam Interactions & Crossing Angle

 We fill 1160 bunches for collisions, and we need to make sure that beams collide only t the IP → need to collide under a crossing angle of 25mrad

• The crossing angle would greatly reduce luminosity because the bunch length contributes to the cross section

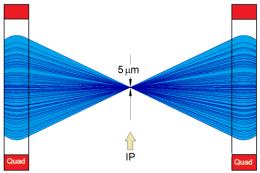
- We need crab rf deflectors to compensate
   for this effect, → beam directions are restored to parallel
- This complicates the beam-beam interaction, especially for hadrons: more sources of hadron emittance blow-up
- Electrons are more resilient to transient distortions while hadron
   Emittance blow-up irreversible (without strong hadron cooling)
   Once hadron beam size is blown up, electron will re-shrink and the blow-up will be accelerated
- Fluctuating beam-beam offset will cause rapid emittance growth (increase of bam size), many sources, including phase noise of crab cavities→ extremely small tolerances

## IR-6



# Dynamic Aperture

Luminosity requires small beam size at collision point, implies large divergence



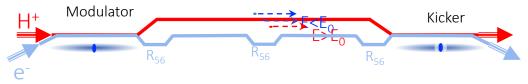
- Particles with slightly different beam energies experience weaker/stronger focusing ("chromaticity") → beam optics distortions: must be corrected to store a beam
- Need nonlinear sextupole magnets to compensate
- Contributions from IR where beam size is large and final focus quadrupoles a strong dominate→ strong nonlinear sextupoles
- Strong sextupoles limit betatron oscillations (@beam size)
- As the electrons beam size generated by from synchrotron radiation effects we must
  - limit the focusing (affects beam size at IP and luminosity)
  - Optimize distribution of nonlinear sextupole fields around the machine to keep the beam stable.
  - sophisticated linear and nonlinear lattice design

## **ESR** polarization

- In ESR, synchrotron radiation would help building up polarization slowly but there are counteracting effects that destroy polarization
- → Equilibrium polarization is only 30%-60% in ESR, but need 70-80%
- Buildup would work only for spin up direction but need spin down also
- → Electron polarization electrons created by polarized source
- and preserved during acceleration in the RCS (quite tricky)
- In ESR, long list of effects that destroy injected polarization
- → need
  - Extremely careful orbit control (microns)
  - Extremely careful compensation of coupling between transverse planes of oscillations
  - Very careful choice of tunes: horizontal, vertical, longitudinal, and spin
  - Careful compensation of detector solenoid by rotated quadrupoles



## Strong Hadron Cooling Design



- Cooling Concept unch Coherent electron cooling with microbunching amplification
- Cooling process and amplification process supported by extensive simulations 1-D and 3-D simulations show slightly reduced cooling rates
- Challenging beam diagnostic tasks: beams have to remain synchronous across the cooling section on the micron level

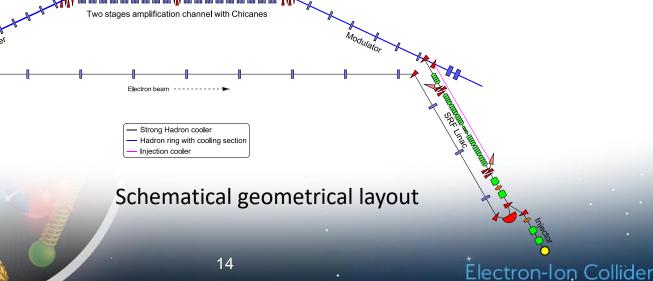
• Pre-cooling at injection energy integrated into strong hadron cooling sharing many hardware components.

Hadron Chicane D5

Hadron Chicane D5

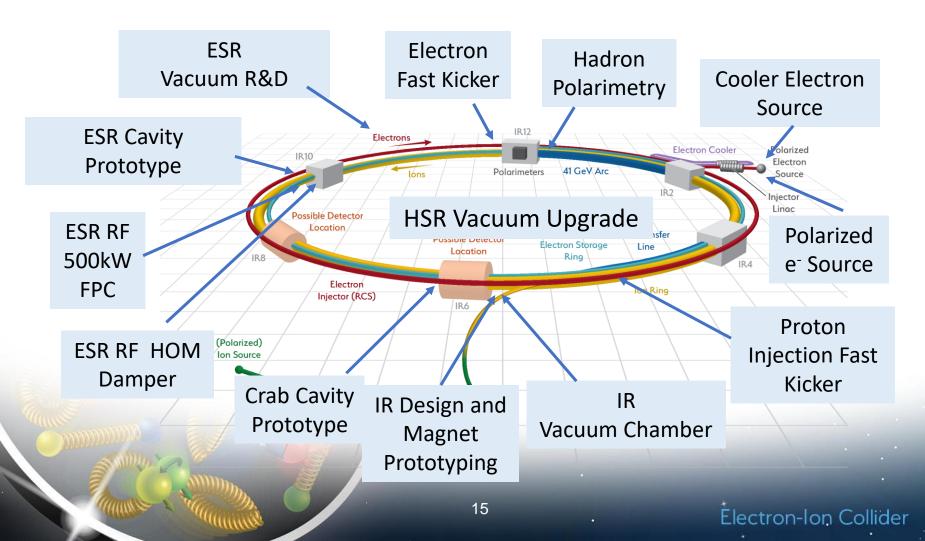
D5

Hadron Chicane D5



#### **Accelerator R&D Overview**

EIC R&D is prototyping of novel, challenging, or critical components to obtain confidence for final design and production of the components in industry or in-house



# Progress in PED and R&D

#### ESR and RCS Magnets

- Value engineering efforts: Single turn coils changed to multi-turn coils (change request pending), RCS dipoles split into two (cost saving and manufacturing simplification)
  - Specifications for RFI developed, RFI published, 16 of 24 vendors responded positively.

#### ESR Vacuum

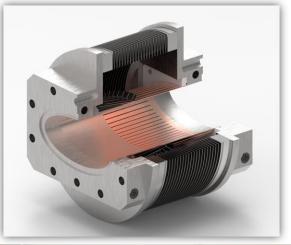
Cu Vacuum chamber profile optimized for better manufacturability



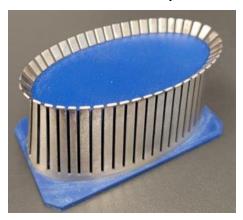
- Shielded bellows: Fabrication of prototype in progress.
- Novel self-supporting NEG strip design, greatly simplifies installation and activation

## ESR Vacuum: Shielded Bellows

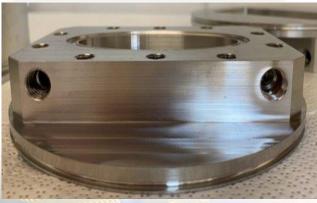
#### Prototype Design

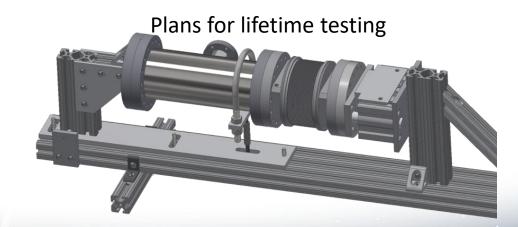


Manufactured parts for a prototype





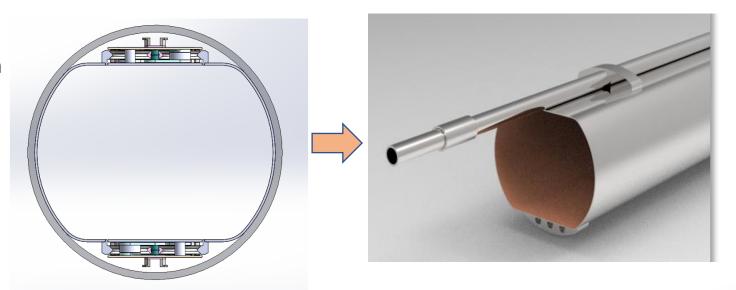




#### HSR Vacuum Cu/aC Coated Beam Screen

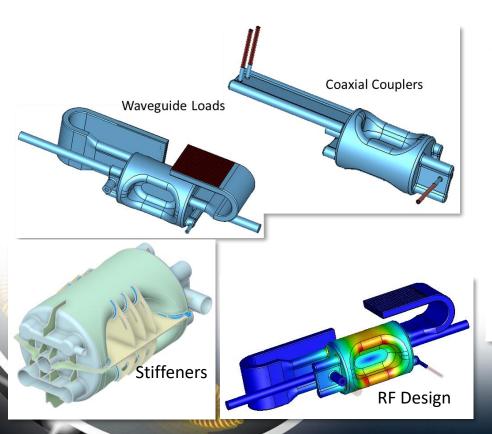
Need to increase conductivity of RHIC cold SS beampipe and suppress electron cloud with SEY ~1

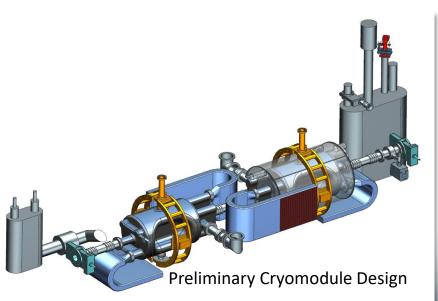
HSR vacuum beam screen design change from passively cooled conduction cooling to actively cooled.



### 197 MHz Crab Cavity Status

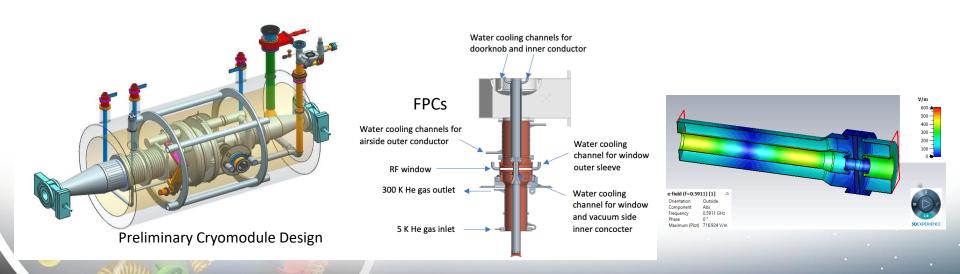
- 197 MHz HSR crab cavity is one of the cavities that will be prototyped first
- Bare cavity rf design is complete
  - Including HOM damping, FPC design
  - Two possible HOM damping schemes: Waveguide loaded and coaxial couplers
  - Waiting for final rf multipole specifications and are not considered in the current design
- Stress analysis is near completion
- Preliminary fabrication plan is completed



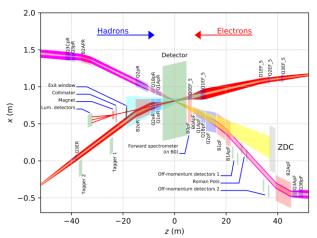


### R&D on High power FPC Status

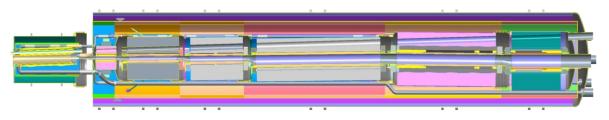
- A high power (CW 500 kW standing wave) alumina window FPC was designed for EIC ESR SRF cavity.
- The design was reviewed by an international technical review committee in June 2021.
- The review committee stated their "support moving forward with this design into prototype stage".
- Detailed engineering design for window and vacuum side has been finalized and in the process of prototyping.
- FPC airside is almost finalized and getting ready to purchase materials for fabrication.



# Superconducting IR Magnets

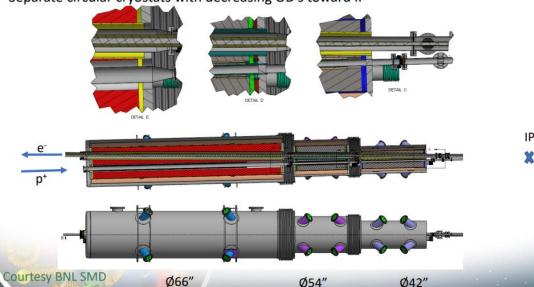


Forward site s.c. magnet integration

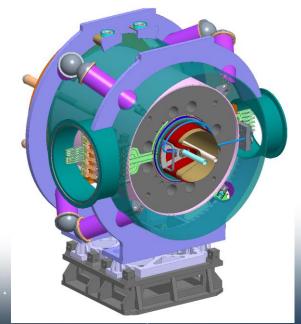


#### Rear Side Integration / Beampipe

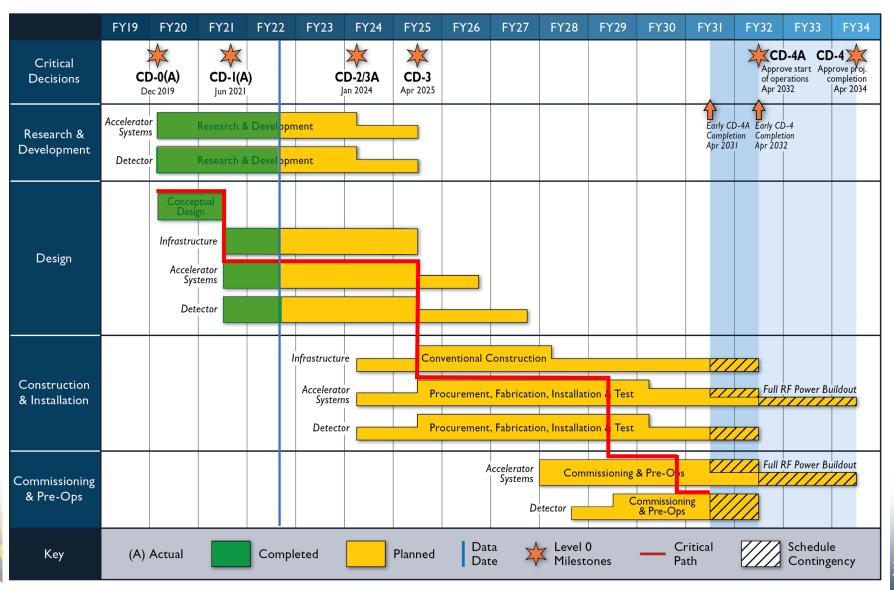
Separate cold masses - helium vessels
Separate circular cryostats with decreasing OD's toward IP



Multiple function spectrometer magnet at the forward hadron side



## **EIC Schedule**



## Worldwide Interest in EIC

#### The EIC Users Group:

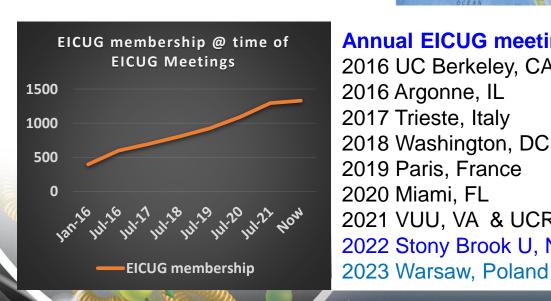
https://eicug.github.io/

#### Formed 2016 -

- 1331 collaborators,
- 36 countries,
- 266 institutions as of June 07, 2022.

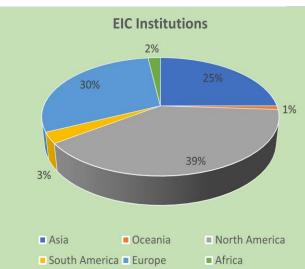
**Strong and Growing International Participation.** 





#### **Annual EICUG meeting**

2016 UC Berkeley, CA 2016 Argonne, IL 2017 Trieste, Italy 2018 Washington, DC 2019 Paris, France 2020 Miami, FL 2021 VUU, VA & UCR, CA 2022 Stony Brook U, NY



## Summary

- The EIC is one of the most complex colliders because of several performance requirements that all are require reaching at or beyond state of the art
- The challenging accelerator science questions of the EIC have all been addressed and remaining open question will only have a minor impact of EIC performance
- Accelerator global design is close to be completed and designs are now stable to serve a base for engineering design
- R&D made good progress in all areas that did not require large material expenses
- Engineering of components is still in an early stage
- The project will increase collaboration with other DOE laboratories to deliver the EIC scope.
- Scientists and Engineers contributing to EIC are developing into a strong competent team that will deliver the EIC project.

## Progress on Accelerator Design

The time since CD-1 and the last OPA review with limited PED funds was well used to advance and mature the accelerator lattices and resolve corresponding design issues. Designs are now very robust and provide a solid base for the engineering design of accelerator hardware components.

Updated design and R&D plans posted on review site; accelerator lattices now stable

- Electron Injection Moved from IR-2 to IR-12
- Electron injection into ESR modified: Eliminated slow bumps (because residuals affect the entire fill every second). Now fast kickers are stronger (1 mrad). We are also looking into nonlinear injection (for example a sextupole in the injection trajectory.
- Strong Hadron Cooling ERL moved from ring outside to ring inside
- The bypass for low energy hadron storage was moved from sector 2-12 to sector 12-10, now use 4 sextants from the yellow ring and two sextants from the blue ring for the HSR
- Hadron straight sections: beam transport uses now normal conducting dipoles instead of superconducting dipoles
- ESR accelerator lattice design is (nearly) complete
- RCS accelerator design complete
- Interaction region further matured, lattice stable, synchrotron radiation masking laid out, collimation in progress
- Many details on HSR lattice resolved ....

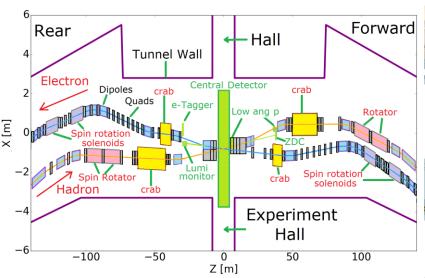
### Polarization

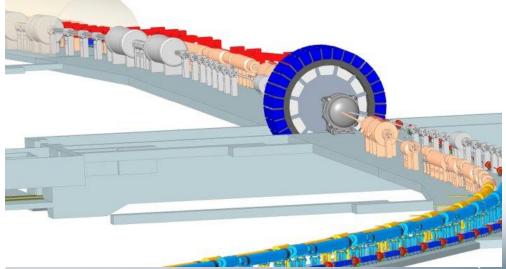


- Spin: fundamental parameter of elementary particles associated with a magnetic moment
- Polarization of beam means most of spins are oriented in the same direction
- EIC physics requires collisions of highly polarized hadron and electron beam with polarization in two opposite directions
- In the arcs, the polarization processes around the direction of the bending field (vertical)
- In the IP, polarization needs to be in the direction of the beam motion
- → Need spin rotator magnets to turn polarization into longitudinal direction(s)
- For hadrons this was already accomplished in RHIC, requires only minor improvements

### Large Detector Acceptance & Low Backgrounds

- Large accelerator component—free space around IP: -4m to + 5.5 m→ challenge for beam focusing
- Large aperture of hadron magnets on the forward side to provide acceptance for scattered low- $p_T$  particles to be detected by roman plots along the outgoing hadron beam-pipe
- Neutron spectrometer in the forward hadron direction (need strong hadron orbit bend)
- Very good vacuum <1ntorr despite presence of SR around the IR to prevent scattering of hadrons in the IR (use NEG, ion, TSP, turbo pumping)
- Straight electron orbit, synchrotron masking and Au coating of Be detector beam prevent/mitigate direct hits





# Superconducting IR Magnets

### Rear Side Integration / Beampipe

Separate cold masses - helium vessels Separate circular cryostats with decreasing OD's toward IP

Ø54"

Ø66"

Courtesy BNL SMD

Ø42"

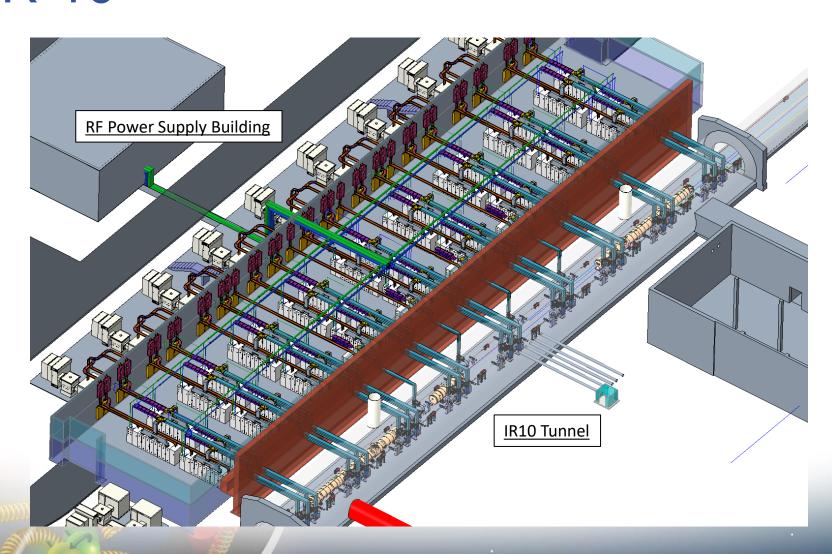
### Accelerator R&D

6.02.03	Accelerator Systems R&D	Q. Wu
6.02.03.01	Accelerator Systems R&D Management	Q. Wu
6.02.03.02	Polarized Electron Source R&D	J. Skaritka
6.02.03.03	IR Design and Magnet Prototyping	H. Witte
6.02.03.04	Hadron Ring Vacuum Chamber Upgrade	S. Verdu Andres
6.02.03.05	Proton & Electron Fast Kickers	J. Sandberg
6.02.03.06	Vacuum Systems Development	C. Hetzel
6.02.03.07	Cooling R&D	E. Wang
6.02.03.08	Hadron Polarimetry	O. Eyser

#### Note: RF R&D captured by 6.08

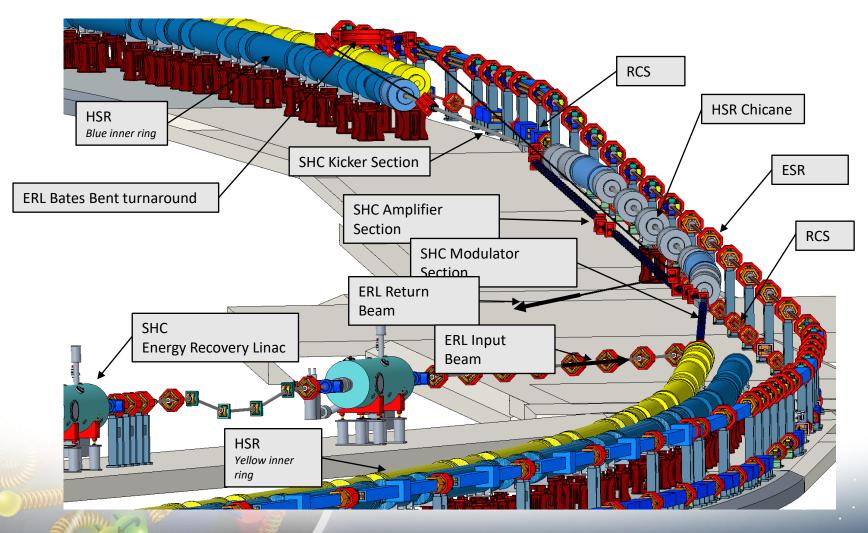
- Polarized Electron source prototype comfortably achieved EIC design parameters.
- IR Magnet Prototyping design now based on 2K lq He cooling.
- Vacuum Chamber upgrade is now based on actively cooled beam screen.
- Good progress and refinement of HSR fast kicker design.
- ESR Vacuum design: simplified vacuum chamber profile to ensure manufacturability.

## **IR-10**

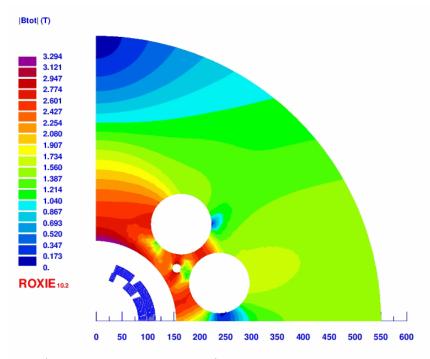


### IR-2

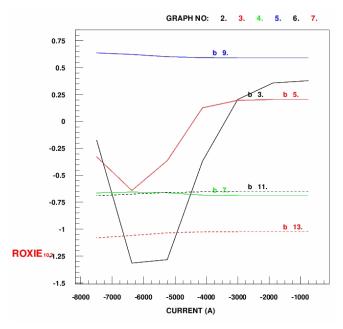
# Renderings by Doug Holmes and the design room

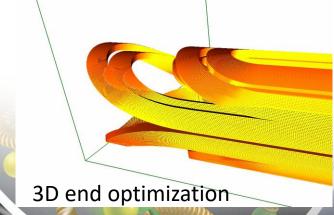


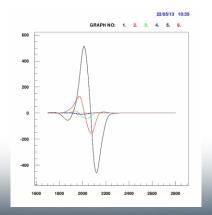
# Matching Dipole



#### Harmonics for different excitations

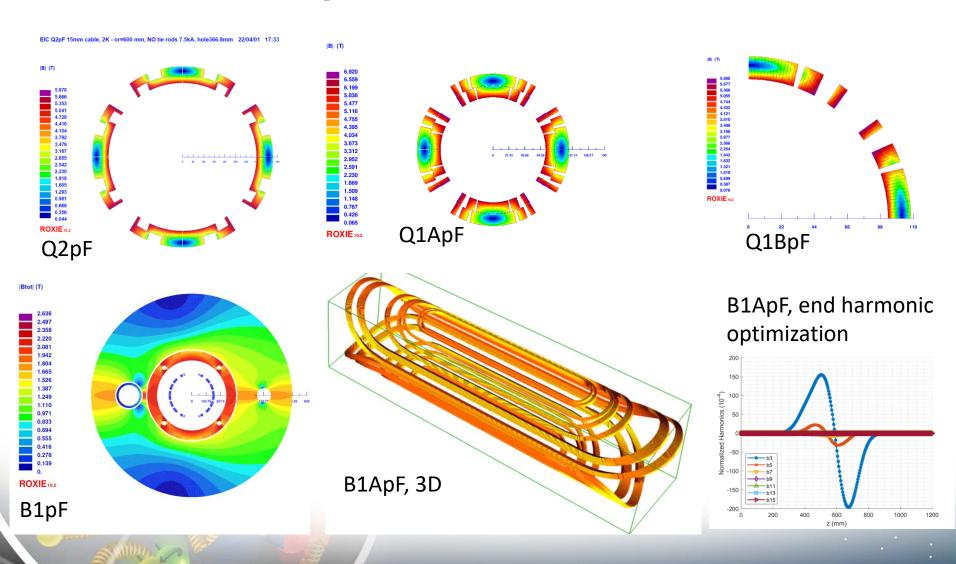






Harmonics in ends

# SC IR Magnet R&D



# Progress in Beam Dynamics

- Beam-Beam interaction: Comprehensive simulations and studies investigating numerous effects. Simulations confirm feasibility of EIC beam-beam performance parameters.
- ESR dynamic aperture
   Now ensures sufficient dynamic aperture with 2 IRs @ 18GeV including magnet imperfections, sophisticated distribution of sextupole-magnets.
- Collective effects and beam-vacuum vessel interaction assessed and there are no issues with excessive heating by the beam or instabilities.
- **ESR Impedance** budget is complete with assessment of all vacuum hardware components.
- Electron Beam Polarization: Achieving required level of electron spin polarization up to 18 GeV with the vertical beam size required for stable beam-beam interaction resolved by "spin-matching" ESR beam optics.
- Tolerance studies for magnets, alignments, strength of correctors well underway.
- Tolerances for crab cavity phase noise worked out very tight, also require strong direct feedback to suppress fundamental mode driven transverse instability. Requirement: Install RF power and controls on the accelerator tunnel berm, close to the cavities.